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MACHINE (AMNC-F) PROGRAMMING MANUAL. ii PREFACE This manual describes the programming
procedures for the laser machine. To increase the cutting efficiency of the laser machine, read the manual
carefully ... out the prior written permission of AMADA CO., LTD. iii CONTENTS AMADA's EM 3612 ZRT
is an automated punching system that features a 33-ton turret punch press that's equipped with a high capacity
tool rack and an automatic tool changer. The system is able to house up to 300 tools and 600 dies — providing
the optimal punching solution for variable-mixed and variable-lot production.